



# Hazardous Area Classification according to IEC 60079-10-1:2020: Example 1-1 Annex E.2

# IEC 60079-10-1 Ed. 3.0 | Benzene - pump seal rupture - direct evaporation

Project

Assessment

Location of release Area name

#### Substance properties

Substance name CAS-number Molmass Flashpoint Vapour pressure @ 20°C LFL [vol/vol]

### **Release-assessment**

Assessment according to
Type of release
Atmospheric pressure, Pa
Pressure in system, Pa
Cd
Density of the liquid, ρl
Release rate liquid, W
Percentage direct evaporation
Evaporation rate of liquid, We
Volumetric evaporation rate, Qg

### Ventilation assessment

Air velocity for dilution Dilution class Availability ventilation

### **Classification of area**

Type of release source Zone Density of gas relative to air Type of release Radius zone area Temperature class Gas group Example 1-1 Annex E.2 IEC 60079-10-1 Ed. 3.0 | Benzene - pump seal rupture direct evaporation Outside Outdoor

Benzene (= Phenyl hydride) C6H6 71-43-2 78.11 kg/kmol -11 °C 10.00 kPa 0.012 vol/vol

IEC 60079-10-1 Ed. 3.0

Edition 2020 Liquid 101325 Pa 1601325 Pa 0.75 880 kg/m3 1.93e-1 kg/s 2% 3.85e-3 kg/s 1.19e-3 m3/s

3.00e-1 m/s

Secondary Zone 2

Heavy gas

2.89 mtr

T1

IIA

Good

Medium dilution

vapour/gas is heavier than air

Relative vapour density (air = 1)	2.70
Liquid density @ 20°C	880 kg/m3
Universal Gas Constant, R	8314 (J/kmol/K)
Release characteristic	9.89e-2 m3/s
Ambient temperature, Ta	293 °K
Temperature medium, Tm	293 °K
Leak-opening, S	5.00e-6 m2
Density of the gas, ρg	3.25 kg/m3
Volumetric release rate liquid, W	219 ml/s
Time until leak of 200 ml (appr. 1 glass)	1 sec
Used formula	B1
Safety factor	No

Graph assessment degree of dilution C.1 of EN 60079-10-1



Graph Hazardous Distance Chart D.1 of EN 60079-10-1



# Comments

Example 1 : part 1 : direct evaporation from the source of release is calculated.

# Advice

Zone 2 with an extent of 3 mtr from the source of release.





# Hazardous Area Classification according to IEC 60079-10-1:2020: Example 1-2 Annex E.2

# IEC 60079-10-1 Ed. 3.0 | Benzene - pump seal rupture - fluid flowing to sewer

Project

Assessment

IEC 60079-10-1 Ed. 3.0 Example 1-2 Annex E.2 IEC 60079-10-1 Ed. 3.0 | Benzene - pump seal rupture -

Location of release Area name

### Substance properties

Substance name CAS-number Molmass Flashpoint Vapour pressure @ Tmedium LFL [vol/vol]

### **Release-assessment**

Assessment according to Type of release Size of the liquid pool Estimated local air velocity over pool Total airvelocity of fluid, Uw Mass release rate of the gas, Wg Volumetric gas release rate, Qg

### Ventilation assessment

Air velocity for dilution Dilution class Availability ventilation

# **Classification of area**

Type of release source Zone Density of gas relative to air Type of release Radius zone area Temperature class Gas group Ed. 3.0 | Benzene - pump seal rupture fluid flowing to sewer Outside Outdoor

Benzene (= Phenyl hydride) C6H6 71-43-2 78.11 kg/kmol -11 °C 10000.00 Pa 0.012 vol/vol

Edition 2020 Atmospheric 1.5 m2 3.00e-1 m/s 3.00e-1 m/s 8.06e-4 kg/s 2.49e-4 m3/s

3.00e-1 m/s

Secondary Zone 2

Heavy gas

1,5 mtr

Т1

IIA

Good

Medium dilution

vapour/gas is heavier than air

Universal Gas Constant, R Release characteristic

Relative vapour density (air = 1)

Liquid density @ 20°C

Ambient temperature, Ta Temperature medium, Tm Density of the gas, pg Used formula Safety factor 2.70 880 kg/m3 8314 (J/kmol/K)

2.07e-2 m3/s 293 °K 293 °K 3.25 kg/m3 B6 and B7 No

Graph assessment degree of dilution C.1 of EN 60079-10-1



Graph Hazardous Distance Chart D.1 of EN 60079-10-1



# Comments

Example 1 : part 2 : evaporation of the liquid that is drained to the sewer system. Based on an assumed liquid area of 1,5 m2.

### Advice

Zone 2 with an extent of 1,5 mtr above the floor or liquid spill area.





# Hazardous Area Classification according to IEC 60079-10-1:2020: Example 2 Annex E.2

# IEC 60079-10-1 Ed. 3.0 | Benzene - leaking of mechanical seal

Project

IEC 60079-10-1 Ed. 3.0 Example 2 Annex E.2 IEC 60079-10-1 Ed.

Location of release

Area name

Assessment

### Substance properties

Substance name CAS-number Molmass Flashpoint Vapour pressure @ 20°C LFL [vol/vol]

#### **Release-assessment**

Assessment according to Type of release Atmospheric pressure, Pa Pressure in system, Pa Cd Density of the liquid, pl Release rate liquid, W Percentage direct evaporation Evaporation rate of liquid, We Volumetric evaporation rate, Qg

### Ventilation assessment

Area length, width and height Ventilation capacity Volume Ventilation rate Air velocity for dilution Dilution class Availability ventilation Efficiency ventilation Crtitical concentration, Xcrit Background concentration, Xb

Result

**Resulting dilution class** 

# **Classification of area**

Type of release source Zone Density of gas relative to air Type of release Radius zone area Temperature class Gas group 3.0 | Benzene - leaking of mechanical seal Inside Example 2 - Building naturally ventilated (by wind)

Benzene (= Phenyl hydride) C6H6 71-43-2 78.11 kg/kmol -11 °C 10.00 kPa 0.012 vol/vol

Edition 2020 Liquid 101325 Pa 1601325 Pa 0.75 880 kg/m3 1.93e-1 kg/s 2% 3.85e-3 kg/s 1.19e-3 m3/s

6.00 x 5.00 x 5.00 mtr

306 m3/h

150.00 m3

2.04 times/hr

2.83e-3 m/s

Low dilution

3.00e-3 vol/vol

6.88e-2 vol/vol

Low dilution

Secondary

Heavy gas

2.89 mtr

T1

IIA

background concentration > critical

concentration, so Not OK

Zone 1 and even Zone 0

vapour/gas is heavier than air

Fair

5

Relative vapour density (air = 1)	2.70
Liquid density @ 20°C	880 kg/m3
Universal Gas Constant, R	8314 (J/kmol/K)
Release characteristic	9.89e-2 m3/s
Ambient temperature, Ta	293 °K
Temperature medium, Tm	293 °K
Leak-opening, S	5.00e-6 m2
Density of the gas, pg	3.25 kg/m3
Volumetric release rate liquid, W	219 ml/s
Time until leak of 200 ml (appr. 1 glass)	1 sec
Used formula	B1
Safety factor	No

Graph assessment degree of dilution C.1 of EN 60079-10-1



Graph Hazardous Distance Chart D.1 of EN 60079-10-1



### Advice

Zone 1 with an extent of 3 mtr from the source of release, practically the whole room is zone 1 (see deminsions of the room).





# Hazardous Area Classification according to IEC 60079-10-1:2020: Example 3 part 1 Annex

# E.2 IEC 60079-10-1 Ed. 3.0| Benzene - breather valve process vessel filling

Project

Assessment

Location of release Area name

#### Substance properties

Substance name CAS-number Molmass Flashpoint Vapour pressure @ 20°C LFL [vol/vol]

#### **Release-assessment**

Assessment according to Type of release Mass release rate of the gas, We Volumetric gas release rate, Qg

### Ventilation assessment

Air velocity for dilution Dilution class Availability ventilation

#### **Classification of area**

Type of release source Zone Density of gas relative to air Type of release Radius zone area Temperature class Gas group Example 3 part 1 Annex E.2 IEC 60079-10-1 Ed. 3.0| Benzene - breather valve process vessel filling Outside Outdoor

Benzene (= Phenyl hydride) C6H6 71-43-2 78.11 kg/kmol -11 °C 10.00 kPa 0.012 vol/vol

IEC 60079-10-1 Ed. 3.0

Edition 2020 Manual 4.50e-3 kg/s 1.39e-3 m3/s

1.00e+0 m/s

Good

Primary

Zone 1

Diffuse

Т1

IIΔ

1.44 mtr

Medium dilution

vapour/gas is heavier than air

#### Relative vapour density (air = 1) Liquid density @ 20°C Universal Gas Constant, R

Release characteristic Ambient temperature, Ta Temperature medium, Tm Density of the gas, pg Used formula Safety factor 2.70 880 kg/m3 8314 (J/kmol/K)

1.15e-1 m3/s 293 °K 293 °K 3.25 kg/m3 No formula, manual input No

Graph assessment degree of dilution C.1 of EN 60079-10-1



Graph Hazardous Distance Chart D.1 of EN 60079-10-1



### Comments

Part 1 of Example 3: primary release source

### Advice

Zone 1 with an extent of 1,15 aournd the source of release.





# Hazardous Area Classification according to IEC 60079-10-1:2020: Example 3 part 2 Annex

# E.2 IEC 60079-10-1 Ed. 3.0 | Benzene - breather valve sealing device rupture

Project

Assessment

Location of release Area name

### Substance properties

Substance name CAS-number Molmass Flashpoint Vapour pressure @ 20°C LFL [vol/vol]

#### **Release-assessment**

Assessment according to Type of release Mass release rate of the gas, We Volumetric gas release rate, Qg

### Ventilation assessment

Air velocity for dilution Dilution class Availability ventilation

### **Classification of area**

Type of release source Zone Density of gas relative to air Type of release Radius zone area Temperature class Gas group 10-1 Ed. 3.0 | Benzene - breather valve sealing device rupture Outside Outdoor

Example 3 part 2 Annex E.2 IEC 60079-

Benzene (= Phenyl hydride) C6H6 71-43-2 78.11 kg/kmol -11 °C 10.00 kPa 0.012 vol/vol

IEC 60079-10-1 Ed. 3.0

Edition 2020 Manual 4.95e-2 kg/s 1.52e-2 m3/s

1.00e+0 m/s

Secondary

Zone 2

Diffuse

4.77 mtr

Т1

IIΔ

Good

Medium dilution

vapour/gas is heavier than air

#### Relative vapour density (air = 1) Liquid density @ 20°C Universal Gas Constant, R

Release characteristic Ambient temperature, Ta Temperature medium, Tm Density of the gas, pg Used formula Safety factor 2.70 880 kg/m3 8314 (J/kmol/K)

1.27e+0 m3/s 293 °K 293 °K 3.25 kg/m3 No formula, manual input No

Graph assessment degree of dilution C.1 of EN 60079-10-1



Graph Hazardous Distance Chart D.1 of EN 60079-10-1



### Comments

Part 2 of Example 3: secondary release source

### Advice

Zone 2 with an extent of appr. 5 mtr around the source of release.





# Hazardous Area Classification according to IEC 60079-10-1:2020: Example 4 Annex E.2

# IEC 60079-10-1 Ed. 3.0 | Propane - control valve

Project

Assessment

Location of release Area name

### Substance properties

Substance name

CAS-number Molmass Flashpoint Vapour pressure @ Tmedium LFL [vol/vol]

### **Release-assessment**

Assessment according to
Type of release
Atmospheric pressure, Pa
Pressure in system, Pa
Ср
Ŷ
Critical pressure, Pc
Cd
Mass release rate of the gas, Wg
Volumetric gas release rate, Qg

### Ventilation assessment

Air velocity for dilution Dilution class Availability ventilation

### **Classification of area**

Type of release source Zone Density of gas relative to air Type of release Radius zone area Temperature class Gas group IEC 60079-10-1 Ed. 3.0 Example 4 Annex E.2 IEC 60079-10-1 Ed. 3.0 | Propane - control valve Outside Outdoor

Propane (= Dimethyl methane) (= Propyl hydride) 74-98-6 44.10 kg/kmol flammable gas flammable gas 0.017 vol/vol

Edition 2020 Pressurized 101325 Pa 1001325 Pa 1530 J/kg/K 1.14 175819 Pa 0.75 5.09e-3 kg/s 2.73e-3 m3/s

3.00e-1 m/s

Secondary Zone 2

Diffuse

1.69 mtr

T2

IIA

Good

Medium dilution

vapour/gas is heavier than air

Relative vapour density (air = 1) Universal Gas Constant, R

Release characteristic Ambient temperature, Ta Temperature medium, Tm Leak-opening, S Compressibility factor, Z Velocity of the released gas is Density of the gas, pg Used formula Safety factor 1.56 8314 (J/kmol/K)

1.60e-1 m3/s 288 °K 293 °K 2.50e-6 m2 1.00 sonic/choked release 1.83e+0 kg/m3 B4 No

Graph assessment degree of dilution C.1 of EN 60079-10-1



Graph Hazardous Distance Chart D.1 of EN 60079-10-1



### Advice

Zone 2 with an extent of 2 mtr around the source of release (control valve).





# Hazardous Area Classification according to IEC 60079-10-1:2020: Example 5 part 1 Annex

# E.2 IEC 60079-10-1 Ed. 3.0 | Natural gas oil well | pipe fittings

Project

IEC 60079-10-1 Ed. 3.0 Example 5 part 1 Annex E.2 IEC 60079-10-1 Ed. 3.0 | Natural gas oil well | pipe

Location of release

Area name

Assessment

### Substance properties

Substance name CAS-number Molmass Flashpoint Vapour pressure @ 20°C LFL [vol/vol]

fittings Inside Example 5 - Building naturally ventilated (by wind)

Wet. oil well natural gas

20.00 kg/kmol

0.040 vol/vol

Edition 2020

1.00e-8 kg/s

1.20e-8 m3/s

Manual

°C

0.00 kPa

#### **Release-assessment**

Assessment according to Type of release Mass release rate of the gas, We Volumetric gas release rate, Qg

# Ventilation assessment

Area length, width and height Ventilation capacity Volume Ventilation rate Air velocity for dilution **Dilution class** Availability ventilation **Efficiency ventilation** Crtitical concentration, Xcrit **Background concentration, Xb** 

Result

**Resulting dilution class** 

### **Classification of area**

Type of release source Zone Density of gas relative to air Type of release Radius zone area **Temperature class** Gas group

# Comments

Example 5 part 1 : all 10 continiuous sources of release are summed for the input of the release rate.

# Advice

Zone 2 (zone 0 NE) with an extent of 1 mtr around the source of release. Summation of all release sources lead to a background concentration which is far beneath the critical concentration of 25%LEL.

3.00 x 3.00 x 3.50 mtr
189 m3/h
31.50 m3
5.00 times/hr
5.00e-3 m/s
High dilution
Fair
3

1.00e-2 vol/vol 6.87e-7 vol/vol background concentration < critical concentration, so OK High dilution

Continuous Zone 2 (Zone 0 NE) vapour/gas is lighter than air Diffuse 1,0 mtr

Liquid density @ 20°C Universal Gas Constant, R

Relative vapour density (air = 1)

Release characteristic Ambient temperature, Ta Temperature medium, Tm Density of the gas, pg Used formula Safety factor

3.01e-7 m3/s 293 °K 293 °K

0 kg/m3

(J/kmol/K)

#### 0.83 kg/m3 No formula, manual input

No

Graph assessment degree of dilution C.1 of EN 60079-10-1











# Hazardous Area Classification according to IEC 60079-10-1:2020: Example 5 part 2 Annex E.2 IEC 60079-10-1 Ed. 3.0 | Natural gas oil well | pipe fittings

# Project

Assessment

Location of release

Area name

### Substance properties

Substance name CAS-number Molmass Flashpoint Vapour pressure @ 20°C LFL [vol/vol]

Example 5 part 2 Annex E.2 IEC 60079-10-1 Ed. 3.0 | Natural gas oil well | pipe fittings Inside Example 5 - Building naturally ventilated (by wind)

Wet. oil well natural gas

20.00 kg/kmol

0.040 vol/vol

Edition 2020

4.51e-6 kg/s

5.42e-6 m3/s

189 m3/h 31.50 m3

6.00 times/hr

5.00e-3 m/s

High dilution

Fair

3.00 x 3.00 x 3.50 mtr

Manual

°C

0.00 kPa

IEC 60079-10-1 Ed. 3.0

### **Release-assessment**

Assessment according to Type of release Mass release rate of the gas, We Volumetric gas release rate, Qg

### Ventilation assessment

Area length, width and height Ventilation capacity Volume Ventilation rate Air velocity for dilution **Dilution class** Availability ventilation **Efficiency ventilation** Crtitical concentration, Xcrit **Background concentration, Xb** 

Result

**Resulting dilution class** 

### **Classification of area**

Type of release source Zone Density of gas relative to air Type of release Radius zone area **Temperature class** Gas group

# 3 1.00e-2 vol/vol 3.10e-4 vol/vol background concentration < critical concentration, so OK High dilution Primary Zone 2 (Zone 1 NE)

vapour/gas is lighter than air Diffuse 1,0 mtr



Release characteristic Ambient temperature, Ta Temperature medium, Tm Density of the gas, pg Used formula Safety factor

1.36e-4 m3/s 293 °K

0 kg/m3

(J/kmol/K)

#### 293 °K 0.83 kg/m3

No formula, manual input No

Graph assessment degree of dilution C.1 of EN 60079-10-1







# Comments

Example 5 part 2 : all 10 continiuous sources of release + primary release source are summed for the input of the release rate.

### Advice

Zone 2 (zone 1 NE) with an extent of 1 mtr around the source of release. Summation of all release sources lead to a background concentration which is far beneath the critical concentration of 25%LEL.





# Hazardous Area Classification according to IEC 60079-10-1:2020: Example 5 part 3 Annex E.2 IEC 60079-10-1 Ed. 3.0 | Natural gas oil well | pipe fittings

Project	
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Assessment

Location of release

Area name

#### Substance properties

Substance name CAS-number Molmass Flashpoint Vapour pressure @ 20°C LFL [vol/vol]

Assessment according to

Type of release

Example 5 part 3 Annex E.2 IEC 60079-10-1 Ed. 3.0 | Natural gas oil well | pipe fittings Inside Example 5 - Building naturally ventilated (by wind)

Wet. oil well natural gas

IEC 60079-10-1 Ed. 3.0

**Release-assessment** 

Mass release rate of the gas, We

Volumetric gas release rate, Qg

20.00 kg/kmol °C 0.00 kPa 0.040 vol/vol

Edition 2020

1.70e-3 kg/s

2.04e-3 m3/s

189 m3/h

3.00 x 3.00 x 3.50 mtr

Manual

# Relative vapour density (air = 1) Liquid density @ 20°C Universal Gas Constant, R

Release characteristic Ambient temperature, Ta Temperature medium, Tm Density of the gas, pg Used formula Safety factor

0 kg/m3 (J/kmol/K)

5.11e-2 m3/s 293 °K 293 °K 0.83 kg/m3 No formula, manual input No

### Ventilation assessment

Area length, width and height Ventilation capacity Volume Ventilation rate Air velocity for dilution **Dilution class** Availability ventilation **Efficiency ventilation** Crtitical concentration, Xcrit **Background concentration, Xb** 

Result

**Resulting dilution class** 

#### **Classification of area**

Type of release source Zone Density of gas relative to air Type of release Radius zone area **Temperature class** Gas group

### 31.50 m3 6.00 times/hr 5.00e-3 m/s Medium dilution Fair 3 1.00e-2 vol/vol 1.12e-1 vol/vol background concentration > critical concentration, so Not OK Low dilution

Secondary

Zone 1 and even Zone 0 vapour/gas is lighter than air Diffuse 1,0 mtr

Graph assessment degree of dilution C.1 of EN 60079-10-1







# Comments

Example 5 part 2 : all 10 continiuous sources of release + primary release source are summed for the input of the release rate.

### Advice

Zone 1 (zone 1 NE). Due to area dimension apply zone 1 to the whole room. Summation of all release sources lead to a background concentration which is higher than the critical concentration of 25%LEL.